

Date: Monday, 26/05/2008 12:57:42 PM  
 User: Linda Lacelle

## Process Sheet

FOR ENGINEERING USE ONLY

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : CLAMP  
 Job Number : 39489  
 Estimate Number : 13263  
 P.O. Number :  
 This Issue : 26/05/2008 S.O. No. :  
 Prsht Rev. : NC  
 First Issue : / / Type : R & D SM/MED FAB  
 Previous Run : 38603  
 Written By :  
 Checked & Approved By :  
 Comment : Est Rev:A new issue 08-05-26 DD verified by:EC

Part Number : D3758041  
 Drawing Number : D3758 PROTO 0805.26  
 Project Number : N/A  
 Drawing Revision : PROTO  
 Material :  
 Due Date : 28/05/2008 Qty: 2 Um: Each

## Additional Product

Job Number:



PROTOTYPE

Seq. #: Machine Or Operation: Description :

1.0 M304S22GA 304/316 .032 Sheet



Comment: Qty.: 0.0273 sf(s)/Unit Total : 0.0546 sf(s)  
 304/316 .032 Sheet  
 Batch: 102159 IB 8-5-26

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET  
 1-Cut as per Dwg D3758  
 Dwg Rev: PREL  
 Prog Rev: PREL

IB 8-5-26

(4)

2-Deburr if necessary IB 8-5-26

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



IB 8-5-26

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



ENGINEERING APPROVAL

Comment: SECOND CHECK

0805.26 (4)

08.05.26 (4)

5.0 SMALL FAB 1 SMALL &amp; MEDIUM FAB RESOURCE 1



Comment: SMALL &amp; MEDIUM FAB RESOURCE 1

1- Deburr any rough edges  
 2- Form as per Dwg D3758

SB 08/05/27

(4)

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

0805.28 (4)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
Pick Packing Kit

SB 08/06/05 (4)

8.0

D2182B02

Rubber Cushion



Comment: Qty.: 10000 Each(s)/Unit Total: 20000 Each(s)  
Rubber Cushion  
batch: B21185

CUSHIONS ARE REPRESENTATIVE CP 08.06.05

FF 08-06-05 (4)

9.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: Assemble rubber cushion as per dwg D3758

FF 08-06-05 (4)

10.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

ENGINEERING APPROVAL

CP 08.06.05 (4)

11.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
Identify and Stock  
Location: \_\_\_\_\_

Chris P

00079A

CP 08.06.05 (4)

12.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08.06.09 Pabtype MF 08-07-03

Job Completion



# PROTOTYPE REQUEST FORM

DART Aerospace Ltd.

Product #: D412-778

Job #: 00079

Date: 08.05.26

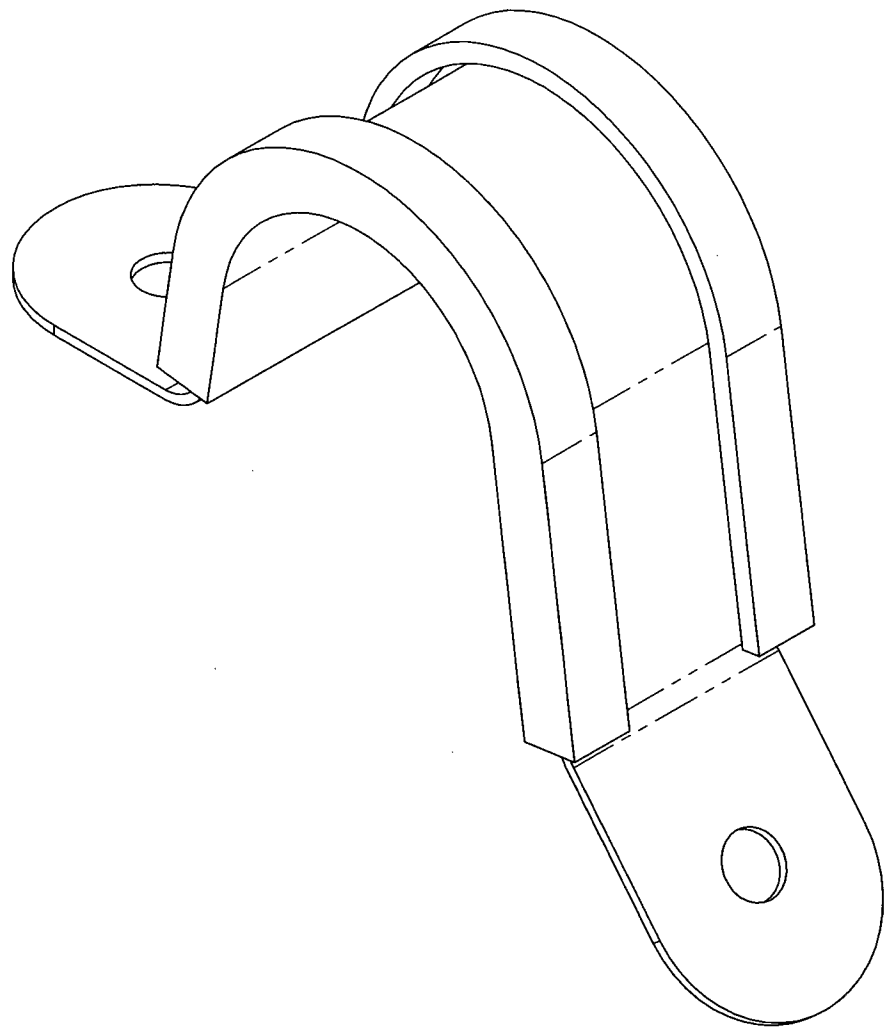
Product Name: Comfort Seat

Requested By: CP

Design Manager Approval: \_\_\_\_\_

Quantity	Part Number	Category	Description	Drawing Date	Material Cert Req'd?	Due Date	Comments	Date Completed
2	D3758-041	SM	CLAMP	08.05.26	Y	08.05.28		
2	D3777-041	SM	CLAMP	08.05.26	Y	08.05.28		

QTY -041	P/N	DESCRIPTION
X	D3758-041	CLAMP
1	D3758-1	CLAMP
1	D2182B028	RUBBER CUSHION

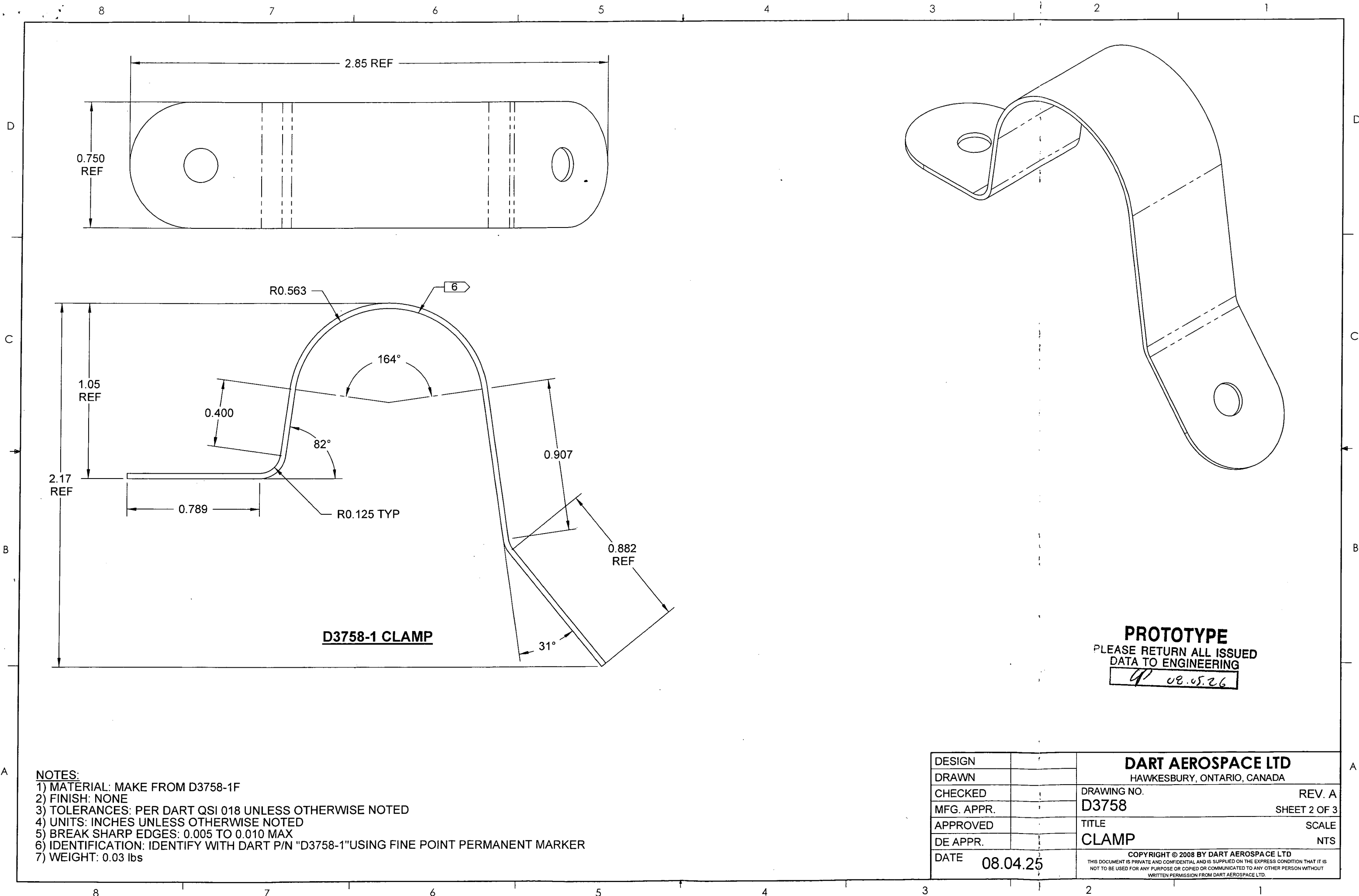


**D3758-041 CLAMP**

**PROTOTYPE**  
PLEASE RETURN ALL ISSUED  
DATA TO ENGINEERING  
4/ 08.05.26

- NOTES:  
1) MATERIAL: N/A  
2) FINISH: NONE  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: NONE  
6) IDENTIFICATION: NONE  
7) WEIGHT: 0.04 lbs

A	New Issue	CP	08.04.25
REV.	DESCRIPTION	BY	DATE
DESIGN		<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		<b>D3758</b>	SHEET 1 OF 3
APPROVED		TITLE	SCALE
DE APPR.		<b>CLAMP</b>	NTS
DATE	<b>08.04.25</b>	COPYRIGHT © 2008 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



**D3758-1 CLAMP**

**PROTOTYPE**  
PLEASE RETURN ALL ISSUED  
DATA TO ENGINEERING  
08.05.26

- NOTES:
- 1) MATERIAL: MAKE FROM D3758-1F
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3758-1" USING FINE POINT PERMANENT MARKER
  - 7) WEIGHT: 0.03 lbs

DESIGN		<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO. <b>D3758</b>	REV. A
MFG. APPR.			SHEET 2 OF 3
APPROVED		TITLE <b>CLAMP</b>	SCALE NTS
DE APPR.			
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